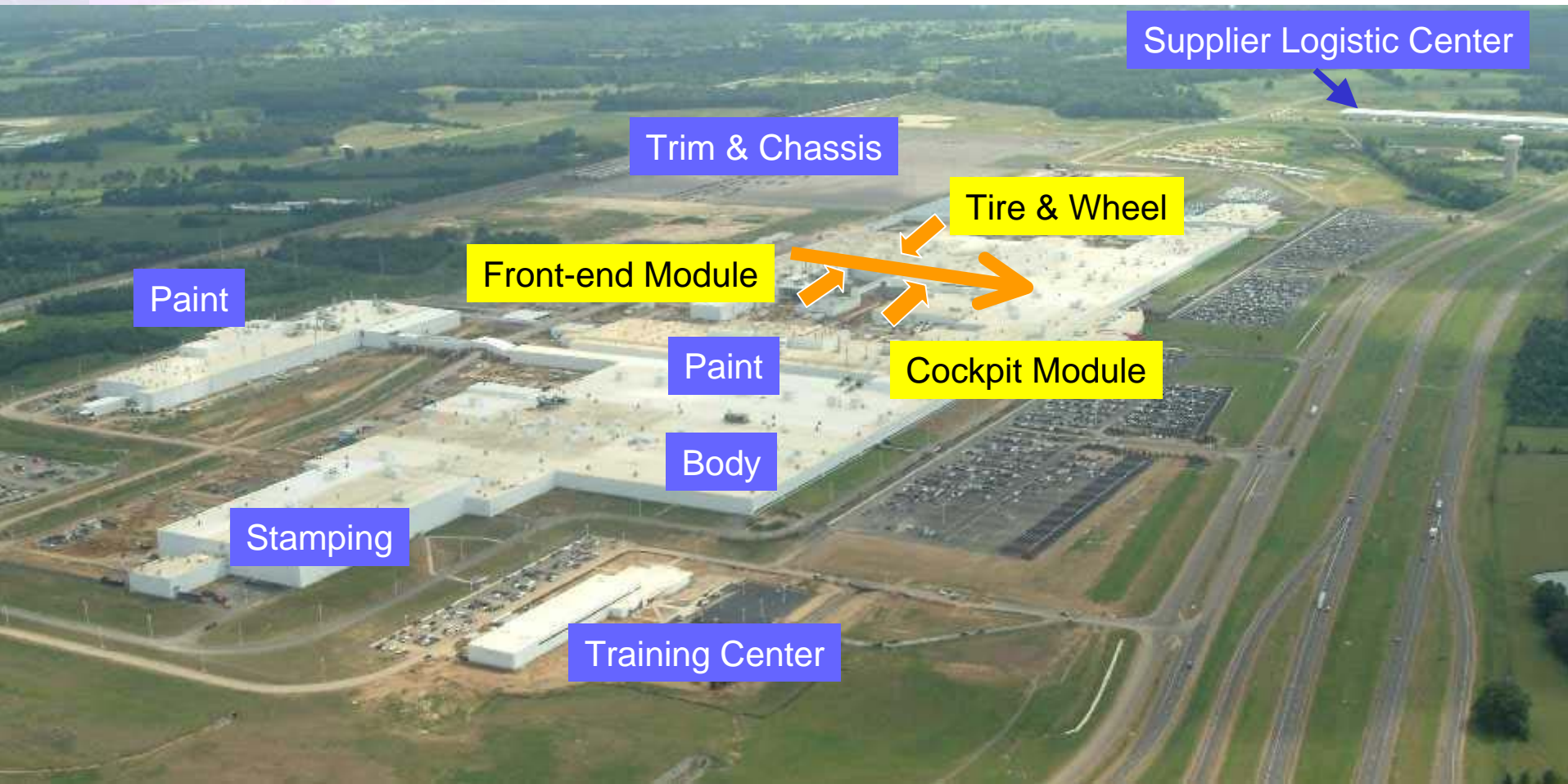


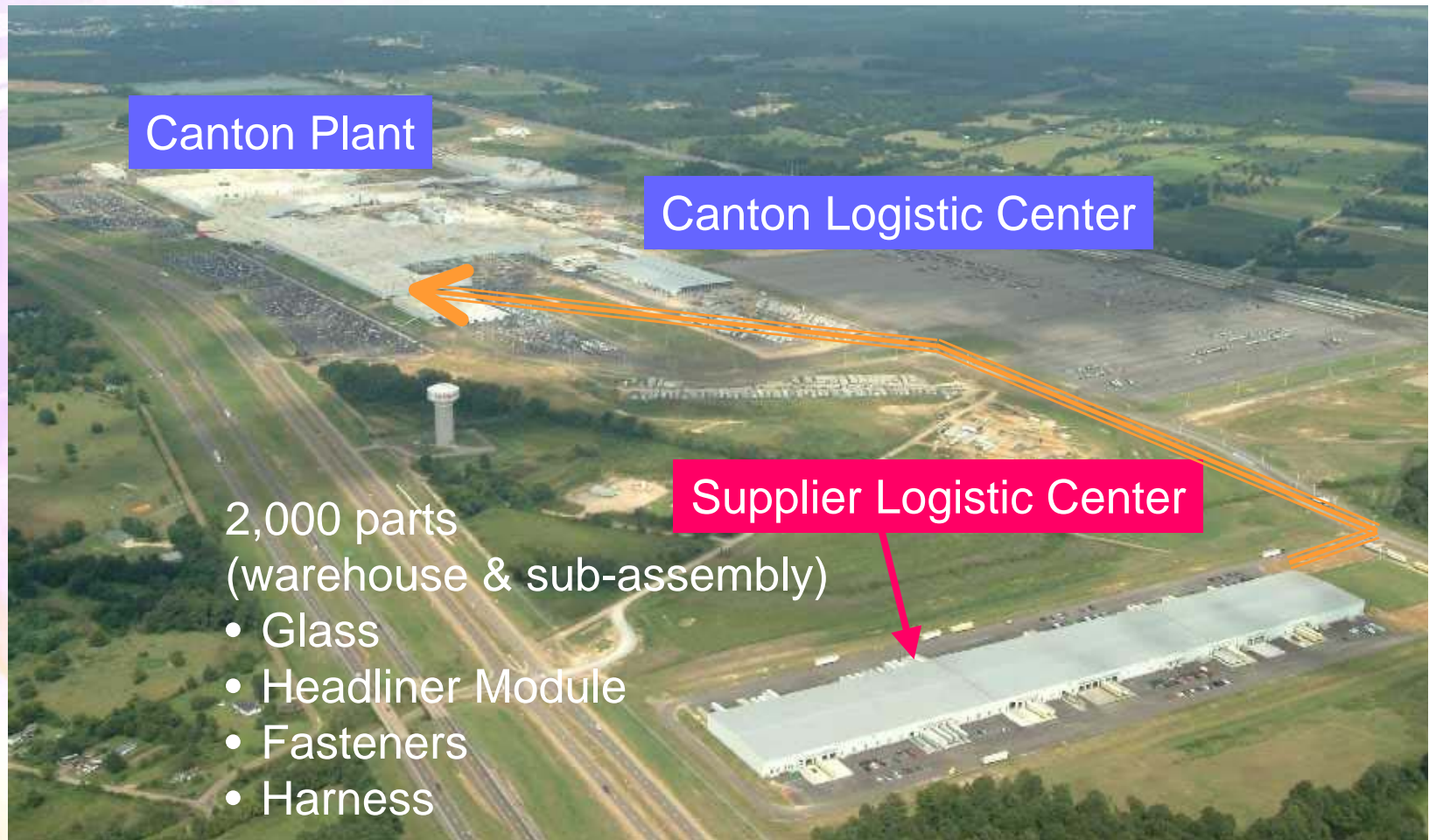
NIMS (Integration & Fishbone)

Supplier On-site



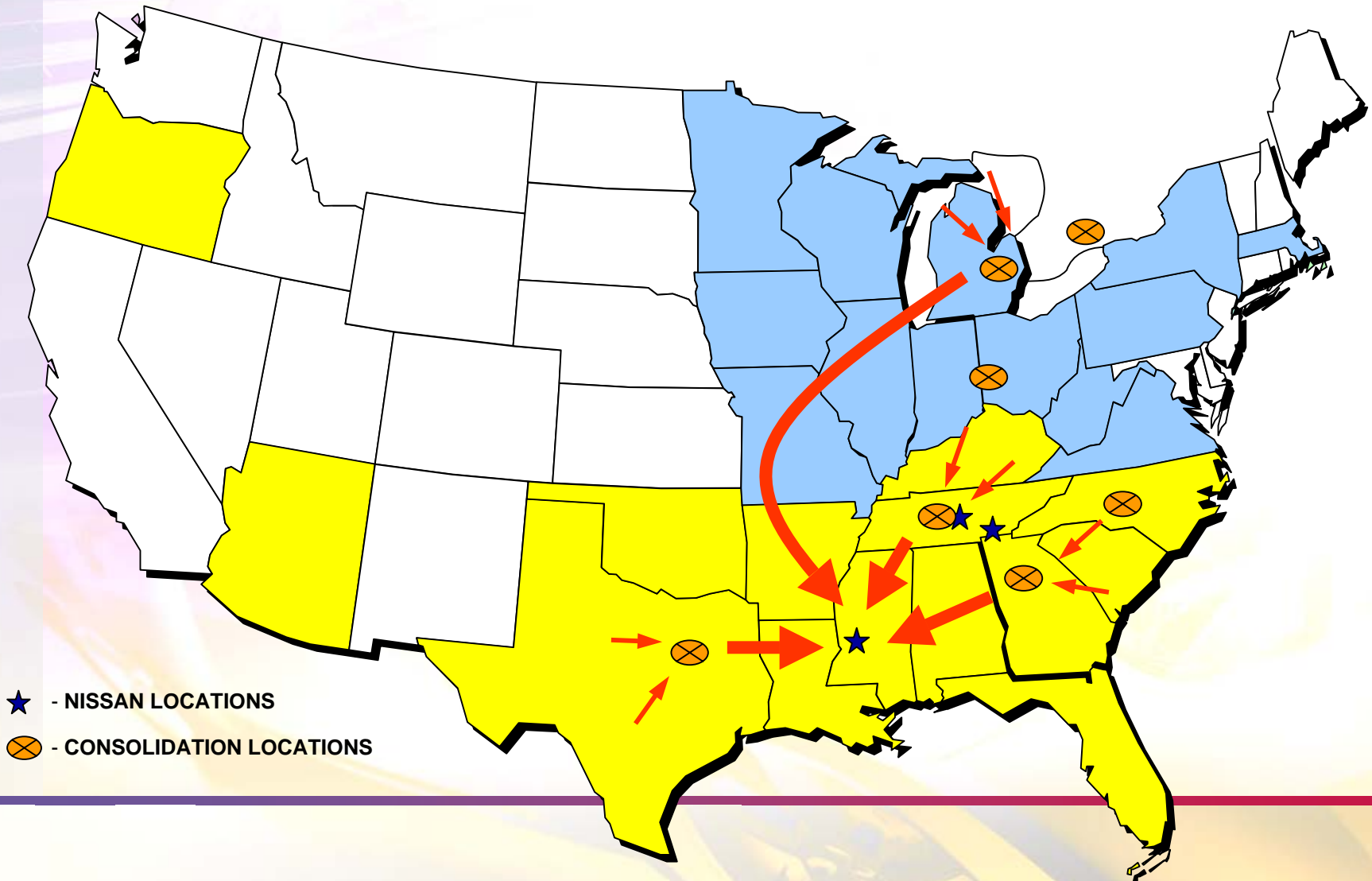
NIMS (Integration & Fishbone)

Supplier In-site, Logistic Center



NIMS (Integration & Fishbone)

Production Parts Consolidation Centers



NIMS (Human friendly)

Titan engine harness



Genba Kanri

Shop Floor Management

Standardization

Continuous KAIZEN

Skill development management

Genba Kanri

Paint Shop Case --- Operator Training

1. Initial 40-hour training 5 Basic Skills x 8 Hours
Sealing, Spray, Masking,
Grinding, Modifying



2. 160-hour training @ assigned section in Canton plant



3. 7-month OJT @ assigned section of Smyrna plant

Smyrna is the mother plant of Canton.

Genba Kanri

Shop Floor Management --- Supervisor Training

Week	Canton
1	N.E.A.T New Employee Assimilation Training
2	Basic Course 1 & 2
3	Organization, N-TWI, PDCA, IE
4	Labor management, 2-day Kaizen
5	Leadership, Working rules, Computer
6	
7	On-site Supervisor observation
8	Resuscitation, Basic tech., Forklift
9	
10	On-site practice training
11	
12	New Practice Course (YK-04)

Employee Communication

Daily morning meeting



Basic Skill Training



Assembly simulation



Canton's Progress



QX56



Armada



Titan King Cab



Quest



Titan Crew Cab